WOOD VENEER DOORS
CSI FORMAT, SECTION 08213
(INDIVIDUAL CORE SPECS)
Part 1  See Section 08211, Flush Wood Doors.

Part 2  Products

2.01 Manufacturers  
A. Ampco Products, LLC., Miami, Florida, 33167  
B.  
C.  
D.  

2.02 Door Type: Flush Interior Doors: 1 ¾ inch or 1 3/8” thick; solid particleboard core construction.

2.03 Door Construction: Core: (rated and unrated) - AWI section 9 Type FD 1/3, PC7, or Ampco PC Wood, PC20 Wood, or equal.

2.04 Flush Door Facing  
A. Veneer facing (flush interior door): _______________cut _______________species.  
B. AWI premium grade veneer for paint/transparent finish.

2.05 Adhesives  
A. Face to Core/Frame: Type II  
B. Plies of Face Material: Type II

2.06 Fabrication  
A. Fabricate in accordance with AWI Quality Standards for FD 1/3 construction.  
B. Blocking for hardware reinforcement provided when necessary.  
C. Vertical exposed edges of stiles: matching hardwood or mill option clear hardwood.  
D. Factory machine for finish hardware.
SLC/SCL20 WOOD
STAVED LUMBER CORE (BONDED)

Part 1  See Section 08211, Flush Wood Doors.

Part 2  Products

2.01 Manufacturers
A. Ampco Products, LLC., Miami, Florida, 33167
B. 
C. 
D. 

2.02 Door Type: Flush Interior Doors: 1 ¾ inch thick; solid lumber core construction.

2.03 Door Construction: Core: (rated and unrated) - AWI section 9 Type FD 1/3, SLC7, or Ampco SLC Wood, SLC20 Wood, or equal.

2.04 Flush Door Facing
A. Veneer facing (flush interior door): _______________cut _______________species.
B. AWI premium grade veneer for paint/transparent finish.

2.05 Adhesives
A. Face to Core/Frame: Type II
B. Plies of Face Material: Type II

2.06 Fabrication
A. Fabricate in accordance with AWI Quality Standards for FD 1/3 construction.
B. Blocking for hardware reinforcement provided when necessary.
C. Vertical exposed edges of stiles: matching hardwood or mill option clear hardwood.
D. Factory machine for finish hardware.
**MC45 WOOD**

**C LABEL 45 MINUTE FIRE DOOR (BONDED)**

**AWI: FD 3/4**

### Part 1

See Section 08211, Flush Wood Doors.

### Part 2

**Products**

#### 2.01 Manufacturers

A. Ampco Products, LLC., Miami, Florida, 33167  
B.  
C.  
D.  

#### 2.02 Door Type

A. Flush Interior Doors: 1 ¾ inch thick; solid mineral core construction.

#### 2.03 Door Construction

A. Core (fire rated): AWI Section 9  
B. Type FD ¾, Ampco MC45 Wood, or equal.

#### 2.04 Flush Door Facing

A. Veneer facing (flush interior door): _______________cut  
_______________species.  
B. AWI premium grade veneer for paint/transparent finish.

#### 2.05 Adhesives

A. Faced to Core/Frame: Type II  
B. Pile of Face Material: Type II

#### 2.06 Fabrication

A. Fabricate in accordance with AWI Quality Standards for FD 3/4 construction.  
B. Blocking for hardware reinforcement provided when necessary.  
C. Vertical exposed edges of stiles: matching hardwood or clear.  
D. Factory machine for finish hardware.
**MC60 WOOD**

**B LABEL 60 MINUTE FIRE DOOR (BONDED)**

**Part 1**  
See Section 08211, Flush Wood Doors.

**Part 2**  
Products

2.01 Manufacturers  
A. Ampco Products, LLC., Miami, Florida, 33167  
B.  
C.  
D.  

2.02 Door Type  
A. Flush Interior Doors: 1 ¾ inch thick; solid mineral core construction.

2.03 Door Construction  
A. Core (fire rated): AWI Section 9  
B. Type FD 1, Ampco MC60 Wood, or equal.

2.04 Flush Door Facing  
A. Veneer facing (flush interior door): _______________cut
______________species.  
B. AWI premium grade veneer for paint/transparent finish.

2.05 Adhesives  
A. Faced to Core/Frame: Type II  
B. Pile of Face Material: Type II

2.06 Fabrication  
A. Fabricate in accordance with AWI Quality Standards for FD 1 construction.  
B. Blocking for hardware reinforcement provided when necessary.  
C. Vertical exposed edges of stiles: matching hardwood or clear.  
D. Factory machine for finish hardware.
MC90 WOOD
A LABEL 90 MINUTE FIRE DOOR (BONDED)
AWI: FD 1 1/2

Part 1  See Section 08211, Flush Wood Doors.

Part 2  Products

2.01 Manufacturers
A. Ampco Products, LLC., Miami, Florida, 33167
B.
C.
D.

2.02 Door Type
A. Flush Interior Doors: 1 ¾ inch thick; solid mineral core construction.

2.03 Door Construction
A. Core (fire rated): AWI Section 9
B. Type FD 1 1/2, Ampco MC90 Wood, or equal.

2.04 Flush Door Facing
A. Veneer facing (flush interior door): _____________cut _____________species.
B. AWI premium grade veneer for paint/transparent finish.

2.05 Adhesives
A. Face to Core/Frame: Type II
B. Plies of Face Material: Type II

2.06 Fabrication
A. Fabricate in accordance with AWI Quality Standards for FD 1 1/2 construction.
B. Blocking for hardware reinforcement provided when necessary.
C. Vertical exposed edges of stiles: matching hardwood or clear.
D. Factory machine for finish hardware.
LL WOOD
LEAD LINED
AWI: LL

Part 1  See Section 08211, Flush Wood Doors.

Part 2  Products

2.01 Manufacturers
A. Ampco Products, LLC., Miami, Florida, 33167
B. 
C. 
D. 

2.02 Door Type
A. Flush Interior Doors: 1 ¾ inch thick; lead lined core construction.

2.03 Door Construction
A. Core: AWI Section 9. Lead sandwiched between particleboard core, securely fastened with lead bolts.
B. Type LL, Ampco LL or equal.

2.04 Flush Door Facing
A. Veneer facing (flush interior door): _______________cut _______________species.
B. AWI premium grade veneer for paint/transparent finish.

2.05 Adhesives
A. Face to Core/Frame: Type II
B. Plies of Face Material: Type II

2.06 Fabrication
A. Fabricate in accordance with AWI Quality Standards.
B. Blocking for hardware reinforcement provided when necessary.
C. Factory machine for finish hardware.
D. Vertical exposed edges of stiles: matching hardwood or mill option clear hardwood.
STC 41, STC 42
SOUND ATTENUATION CORE
WOOD VENEER

Part 1
See Section 08211, Flush Wood Doors.

Part 2
Products

2.01 Manufacturers
A. Ampco Products, LLC., Miami, Florida, 33167
B.
C.
D.

2.02 Door Type: Flush Interior Doors: 1 ¾ inch or 1 3/8" thick; solid particleboard core construction.

2.03 Door Construction: Core: Proprietary sound rated core (AMPCO)

2.04 Flush Door Facing
A. Veneer facing (flush interior door): _______________cut
______________species.
B. AWI premium grade veneer for paint/transparent finish.

2.05 Adhesives
A. Face to Core/Frame: Type II
B. Plies of Face Material: Type II

2.06 Fabrication
A. Fabricate in accordance with AWI Quality Standards for FD 1/3 construction.
B. Blocking for hardware reinforcement provided when necessary.
C. Vertical exposed edges of stiles: matching hardwood or mill option clear hardwood.
D. Factory machine for finish hardware.
STC 45, STC 46
SOUND ATTENUATION CORE
WOOD VENEER

Part 1  See Section 08211, Flush Wood Doors.

Part 2  Products

2.01 Manufacturers
A. Ampco Products, LLC., Miami, Florida, 33167
B.
C.
D.

2.02 Door Type: Flush Interior Doors: 1 3/4 inch or 1 3/8” thick; solid particleboard core construction.

2.03 Door Construction: Core: Proprietary sound rated core (AMPCO)

2.04 Flush Door Facing
A. Veneer facing (flush interior door): ______________ cut
 ______________ species.
B. AWI premium grade veneer for paint/transparent finish.

2.05 Adhesives
A. Face to Core/Frame: Type II
B. Plies of Face Material: Type II

2.06 Fabrication
A. Fabricate in accordance with AWI Quality Standards for FD 1/3 construction.
B. Blocking for hardware reinforcement provided when necessary.
C. Vertical exposed edges of stiles: matching hardwood or mill option clear hardwood.
D. Factory machine for finish hardware.