



WARRANTY

FLUSH WOOD DOORS

Building: _____

City: _____

Purchaser: _____

City: _____

AMPCO Job No: _____

Address: _____

State: _____ Zip Code: _____

Address: _____

State: _____ Zip Code: _____

Date Shipped: _____

DOOR TYPE

PC	Particleboard core
PC20	Particleboard core 20 min.
CPC	Crossbanded particleboard core
CPC20	Crossbanded particleboard core, 20 minute
SLC	Stave Lumber Core
SLC20	Stave Lumber Core, 20 min
MC45	Mineral core, ¾ hr 'C'
MC60	Mineral core, 1 hr 'B'
MC90	Mineral core, 1 ½ hr 'B'
LL	Lead lined core
LL20	Lead lined core, 20 min.
STC	41/42/45/46

INTERIOR WARRANTY

Life of the original installation
Life of the original installation
Life of the original installation
Life of the original installation
Life of the original installation
Life of the original installation
Life of the original installation
Life of the original installation
Life of the original installation
Two (2) years
Two (2) years
Two (2) years

Coverage: This warranty applies to purchases of Plastic Laminate and Wood Veneer solid core flush wood doors from AMPCO PRODUCTS, LLC. It extends on resale of the door, but then claims should be processed through the intermediate suppliers. If any door does not comply with this warranty within the warranty period, AMPCO will repair or replace the door. If repair or replacement is not practical, AMPCO will refund the purchase price of the door.

If any door becomes defective after installation, AMPCO will pay a reasonable amount to remove and re hang the door, but an estimate of the cost must be submitted to and approved by AMPCO before work is begun.

AMPCO is not obligated to pay for removal and re hanging if the defect for which the door is being rejected was apparent prior to hanging.

Claims Procedure: Since AMPCO cannot control the handling or exposure of doors after shipment, the purchaser must inspect the doors when received. Written notice of any claim must be given by the purchaser/installer to the supplier and to AMPCO within 30 days of discovery of the defect. All parties must be given a reasonable opportunity to investigate the reported defect before corrective action is begun.

AMPCO will not inspect finished installations for the sole purpose of certifying that the installation is within warranty.

Exceptions to Coverage: This warranty will not cover exclusions, is subject to tolerances and requires strict compliance with the storage, installation and maintenance instructions stated herein.

AMPCO is not responsible for damage or unsatisfactory performance caused by others. AMPCO's sole responsibility is as stated in the warranty, and AMPCO is not liable for consequential, indirect, or incidental damages. (Some states do not allow the exclusion or limitation of incidental or consequential damage, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.)

Tolerances: Size Tolerance: Thickness plus or minus 1/16 inch, length plus or minus 1/16 inch, standard width plus or minus 1/16 inch, pre-fit width plus or minus 1/32 inch.

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Squareness Tolerance: The length of the diagonal measurement on the face of the door from the upper right corner to the lower left corner shall be within 1/8 inch of the length of the diagonal from the upper left corner to the lower right corner.

Factory Hardware Preparation Tolerance: A plus or minus of 1/32 inch tolerance will be allowed on hardware location dimensions.

Stile, rail and core show-through (Telegraphing) shall be considered a defect only when the face of the door varies from a true plane in excess of 1/100 inch in any three inch span. Action on any claim for show-through may be deferred at the option of the manufacturer for a period not to exceed one year from claim from date of claim to permit conditioning of the doors to temperature and humidity.

Warp shall not be considered a defect unless it exceeds 1/4 inch in the plane of the door itself. For doors 1 3/4 inches or thicker, warp shall not exceed 1/4 inch in doors 3'6" x 7'0" or smaller, nor shall it exceed 1/4 inch in any 3'6" x 7'0" section of larger doors. For doors less than 1 3/4 inches thick, warp shall not exceed 1/4 inch in door 3'0" x 7'0" or smaller .

Warp is any distortion in the door itself and does not refer to the door in relations to the frame or jamb in which it is hung. Warp is measured by placing a straight-edge on the concave face and determining the maximum distance from straight-edge to door face.

Action for any claim for warp may be deferred at the option of the manufacturer for a period not to exceed one year from date of claim to permit conditioning of the door to temperature and humidity.

Storage and Handling Instructions: Building must be dry and enclosed prior to receipt of doors.

Show-through (Telegraphing) guarantee shall be void in extreme temperature or humidity conditions. Relative humidity should not be less than 30 percent or more than 60 percent.

Store doors off the floor at least 3 inches in an area that is not susceptible to standing water or high moisture. Store doors in an upright position with spacers or corner caps separating each door.

Finish: High gloss laminates should not be used because they tend to accentuate natural telegraphing.

Maintenance: To assure coverage under this warranty, maintain the finish on all door surfaces. Adjust all hardware attached to the doors. Adjust all hardware fasteners annually.

Installation Instructions: The utility or structural strength of the door must not be impaired in the fitting of the door, the application of hardware or cutting and altering the door for lights, louvers, or other special details.

Allow a fitting clearance of 1/8 inch at each side and at the top. Three hinges for doors 7'6" in height or less. Allow one additional hinge for each additional 30 inches of door height or fraction thereof.

Doors should not be subjected to extremes of heat and/or humidity conditions. Relative humidity should not be less than 30 percent or more than 60 percent.

Drill pilot hole for installation of all screws.

Exclusions: This warranty does not cover:

Normal wear and tear including wear-through of the finish, or doors deteriorating for reasons other than material and workmanship of the door itself.

Plastic laminate surfaced doors in exterior locations.

The appearance of a high gloss on plastic doors.

Incompatibility of hardware with a particular door construction.

Cracking of plastic laminate surfaced doors with openings cut by other than AMPCO. One-quarter 1/4 inch radius at corners of openings must be maintained. Cracking of plastic laminate surface or warp resulting from:

A. Doors that are improperly hung or do not swing freely.

B. Doors that have light and/or louver cutout areas exceeding 40 percent of the door area or one-half the door height.

C. Doors with light or louver cutouts nearer than 6 inches to the door edge, or doors with less than six inches between cutouts for lights, louvers, locks, closures, and/or other hardware cutouts.

Warranty against warp on doors less than 1 3/4 inches thick which are wider than 3'0" or higher than 7'0".

Doors over 7'6" in height hung with three or less hinges.

Doors with internal hardware preparations greater than 1 1/8 inches wide on 1 3/4 inches thick doors.

Doors with closers concealed in the top rail of the door.

